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DMR-503, REPLICATION PUTTY (SIDE "A" WHITE) MATERIAL SAFETY DATA SHEET

SECTION 1 – IDENTIFICATION OF THE SUBSTANCE

MSDS NO: PDF-503A
 DATE EFFECTIVE: 01/15/2010
 PRODUCT USE: PART REPLICATION / MEASUREMENT
 EMERGENCY PHONE (CHEM-TEL) (800) 255-2924
 COMMON NAME (USED ON LABEL): DMR-503, SIDE "A" WHITE
 TRADE NAME & SYNONYMS: DMR-503
 GENERIC DESCRIPTION: SILICONE BASED COMPOUND WITH FILLERS
 COLOR / PHYSICAL FORM: WHITE TO SLIGHTLY GRAY PUTTY
 ODOR: SLIGHT
 FORMULA: MIXTURE

NFPA / HMIS PROFILE:

NFPA RATINGS	HEALTH	1	Flammability	0	Reactivity	0
HMIS RATINGS	HEALTH	1	Flammability	0	Reactivity	0

SECTION 2 - HAZARD - IDENTIFICATION

POTENTIAL HEALTH EFFECTS

ACUTE EFFECTS

EYE: IN CASE OF CONTACT; FLUSH WITH WATER FOR 15 MINUTES, CONSULT PHYSICIAN
 SKIN: NO SIGNIFICANT IRRITATION EXPECTED FROM SHORT EXPOSURE
 ORAL: LOW INGESTION HAZARD UNDER NORMAL CIRCUMSTANCES
 INHALATION: IRRITATES RESPIRATORY PASSAGES VERY SLIGHTLY
 INGESTION: IF SWALLOWED, INDUCE VOMITING AND CONSULT PHYSICIAN

PROLONGED AND OR REPEATED EXPOSURE EFFECTS

SKIN: PROLONGED OR REPEATED EXPOSURE MAY CAUSE IRRITATION
 INHALATION: NO KNOWN APPLICABLE INFORMATION
 ORAL: NO KNOWN APPLICABLE INFORMATION
SIGNS AND SYMPTOMS OF OVEREXPOSURE: NO KNOWN APPLICABLE INFORMATION *

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: NONE

* POTENTIAL OVEREXPOSURE EFFECTS ARE BASED ON ACTUAL DATA, RESULTS OF STUDIES PERFORMED UPON SIMILAR COMPOSITIONS

SECTION 3 – COMPOSITION

SUBSTANCE DESCRIPTION:	CHEMICAL NAME	% WT.	CAS No.
	ORGANOSILOXANE MIXTURE	50 - 60%	68083-19-2
	MINERAL FILLERS	15 -25%	13983-17-0
	SILICA FILLERS	15 - 25%	7631-86-9
	PLATINUM & SILOXANE MIXTURE	.5 - 1.5%	73018-55-0

THE ABOVE COMPONENTS ARE NOT HAZARDOUS AS DEFINED IN 29 CFR 1910.1200

SECTION 4 - FIRST AID MEASURES

EYE:	IN CASE OF CONTACT; FLUSH WITH WATER FOR 15 MINUTES, CONSULT PHYSICIAN
SKIN CONTACT:	NO FIRST AID SHOULD BE NEEDED
INHALATION:	NO FIRST AID SHOULD BE NEEDED
ORAL:	IF SWALLOWED, INDUCE VOMITING AND CONSULT PHYSICIAN
NOTES TO PHYSICIAN:	TREAT ACCORDING TO PERSONS CONDITION AND SPECIFICS OF EXPOSURE

SECTION 5 - FIRE FIGHTING MEASURES

FLASH POINT:	> 90° C - 194° F, CLOSED CUP MINIMUM
AUTO IGNITION TEMPERATURE:	NOT DETERMINED
FLAMMABILITY LIMITS IN AIR:	NOT DETERMINED
EXTINGUISHING MEDIA:	DRY CHEMICAL, CO2, WATER SPRAY. WATER CAN BE USED TO COOL EXPOSED CONTAINERS
FIRE FIGHTING INSTRUCTIONS:	SELF-CONTAINED BREATHING APPARATUS AND PROTECTIVE CLOTHING SHOULD BE WORN IN FIGHTING LARGE FIRES INVOLVING CHEMICALS. DETERMINE THE NEED TO EVACUATE OR ISOLATE THE AREA ACCORDING TO YOUR LOCAL EMERGENCY PLAN. USE WATER SPRAY TO KEEP FIRE EXPOSED CONTAINERS COOL.
UNUSUAL FIRE AND HAZARDS:	NONE

SECTION 6 - ACCIDENTAL RELEASE MEASURES

CONTAINMENT / CLEAN UP	YOU WILL NEED TO DETERMINE WHICH FEDERAL, STATE AND LOCAL LAWS AND REGULATIONS ARE APPLICABLE. SECTIONS 13 AND 15 OF THE MSDS PROVIDE INFORMATION REGARDING CERTAIN FEDERAL AND STATE REQUIREMENTS.
NOTE:	SEE SECTION 8 FOR PERSONAL PROTECTIVE EQUIPMENT FOR SPILLS. CALL 817-335-0862 IF ADDITIONAL INFORMATION IS REQUIRED.

SECTION 7 - HANDLING AND STORAGE

HANDLING	PLASTIC FILM OR RUBBER GLOVES (DO NOT USE LATEX GLOVES AS THE CURING PROCESS MAY BE INHIBITED). USE WITH ADEQUATE VENTILATION (NORMAL LAB OR SHOP CONDITIONS)
STORING:	KEEP CONTAINERS CLOSED AND STORED IN COOL DRY AREA AWAY FROM WATER, MOISTURE, HEAT OR OPEN FLAME.

SECTION 8 - EXPOSURE CONTROL AND PERSONAL PROTECTION

COMPONENT EXPOSURE LIMITS:	NONE ESTABLISHED
ENGINEERING CONTROLS:	NONE (NO ADVERSE EFFECTS EXPECTED FROM THIS ROUTE OF EXPOSURE INCIDENTAL TO PROPER INDUSTRIAL HANDLING.
PERSONAL PROTECTIVE EQUIPMENT FOR NORMAL HANDLING:	
EYE PROTECTION:	SAFETY GLASSES
SKIN:	WASH AT MEALS AND AT SHIFT CHANGE
PROTECTIVE GLOVES:	PLASTIC FILM OR RUBBER (DO NOT USE LATEX GLOVES AS THE CURING PROCESS MAY BE INHIBITED)
INHALATION:	NO RESPIRATORY PROTECTION SHOULD BE NEEDED
SUITABLE RESPIRATOR:	NONE NEEDED

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL FORM:	PUTTY
COLOR:	WHITE PUTTY / LIGHT GREEN WHEN MIXED WITH SIDE B
ODOR:	SLIGHT ODOR
SPECIFIC GRAVITY:	1.25 APPROXIMATELY (H ₂ O=1)
FLASH POINT:	> 90° DEG C - 194° DEG F, CLOSED CUP MINIMUM
BOILING POINT	> 90° DEG C
SOLUBILITY IN WATER:	INSOLUBLE
REACTIVITY IN WATER:	NONE
PERCENT VOLATILE BY VOLUME (%)	NEGLIGIBLE AT 77° DEG F
VAPOR PRESSURE (mm Hg):	NEGLIGIBLE AT 77° DEG F
VAPOR DENSITY (AIR = 1):	NO DATA AVAILABLE
AUTO IGNITION TEMPERATURE:	NOT DETERMINED
FLAMMABILITY LIMITS IN AIR:	NOT DETERMINED

SECTION 10 - STABILITY AND REACTIVITY

CHEMICAL STABILITY:	STABLE
CONDITIONS TO AVOID:	NONE DETERMINED
INCOMPATIBILITY WITH OTHER MATERIALS:	ACIDIC, BASE AND OTHER OXIDIZING MATERIALS
HAZARDOUS POLYMERIZATION:	WILL NOT OCCUR
CONDITIONS TO AVOID:	NONE DETERMINED
HAZARDOUS DECOMPOSITION PRODUCTS:	BURNING MY LIBERATE CARBON MONOXIDE, CARBON DIOXIDE AND SILICONE DIOXIDE

SECTION 11 - TOXICOLOGICAL INFORMATION

SPECIAL HAZARD INFORMATION ON COMPONENTS

NO KNOWN APPLICABLE INFORMATION

SECTION 12 - ECOLOGICAL INFORMATION

ENVIRONMENTAL FATE: COMPLETE INFORMATION IS NOT YET AVAILABLE

ENVIRONMENTAL EFFECTS: COMPLETE INFORMATION IS NOT YET AVAILABLE

FATE AND EFFECTS IN WASTE WATER TREATMENT PLANTS: COMPLETE INFORMATION IS NOT YET AVAILABLE

ECOTOXICITY CLASSIFICATION CRITERIA

HAZARD PARAMETERS (LC50 or EC50)	HIGH	MEDIUM	LOW
ACUTE AQUATIC TOXICITY (mg/l)	<=1	>1 and <=100	>100
ACUTE TERRESTRIAL TOXICITY	<=100	>100 and <=2000	>2000

This table is adapted from "Environmental Toxicology and Risk Assessment", ASTM STP 1179, p.34, 1993.

This table can be used to classify the ecotoxicity of this product when ecotoxicity data is listed above. Please read the other information presented in the section concerning the overall ecological safety of this material.

SECTION 13 - DISPOSAL CONSIDERATIONS

RCRA HAZARD CLASS (40 CFR 261)

WHEN A DECISION IS MADE TO DISCARD THIS MATERIAL, AS RECEIVED, IS IT CLASSIFIED AS A HAZARDOUS WASTE? NO

STATE OR LOCAL LAWS MAY IMPOSE ADDITIONAL REGULATORY REQUIREMENTS REGARDING DISPOSAL. CALL (817-335-0862), IF ADDITIONAL INFORMATION IS REQUIRED.

SECTION 14 - TRANSPORT INFORMATION

DOT ROAD SHIPMENT INFORMATION (49 CFR 172.101): NOT SUBJECT TO DOT

OCEAN SHIPMENT (IMDG): NOT SUBJECT TO IMDG CODE

AIR SHIPMENT (IMDG): NOT SUBJECT TO IATA REGULATIONS

CALL DYNAMOLD, INC., (817-335-0862), IF ADDITIONAL INFORMATION IS REQUIRED.

SECTION 15 - REGULATORY INFORMATION

CONTENTS OF THE MSDS COMPLY WITH THE OSHA HAZARD COMMUNICATION STANDARD 29 CFR 1910.1200

TSCA STATUS: ALL CHEMICAL SUBSTANCES IN THIS MATERIAL ARE INCLUDED ON OR EXEMPTED FROM LISTING ON THE TSCA INVENTORY OF CHEMICAL SUBSTANCES.

EPA SARA TITLE III CHEMICAL LISTINGS

SECTION 302 EXTREMELY HAZARDOUS SUBSTANCES (40 CFR 355):

SECTION 304 CERCLA HAZARDOUS SUBSTANCES (40 CFR 302)

SECTION 311/312 HAZARD CLASS (40 CFR 370)

	ACUTE:	NO
CHRONIC:	NO	
FIRE:	NO	
PRESSURE:	NO	
REACTIVE:	NO	

SECTION 313 TOXIC CHEMICALS (40 CFR 372):

<u>CAS NUMBER</u>	<u>WT%</u>	<u>COMPONENT NAME</u>
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NONE

NOTE: CHEMICALS ARE LISTED UNDER THE 313 TOXIC CHEMICALS SECTION ONLY IF THEY MEET OR EXCEED A REPORTING THRESHOLD.

SUPPLEMENTAL STATE COMPLIANCE INFORMATION

CALIFORNIA:

WARNING: THIS PRODUCT CONTAINS THE FOLLOWING CHEMICAL (S) LISTED BY THE STATE OF CALIFORNIA UNDER THE SAFE DRINKING WATER AND TOXIC ENFORCEMENT ACT OF 1986 (PROPOSITION 65) AS BEING KNOWN TO CAUSE CANCER, BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM.

NONE KNOWN

Section 16 - Other Information

THE INFORMATION CONTAINED WITHIN WAS OBTAINED FROM AUTHORITATIVE SOURCES AND IS BELIEVED TO BE ACCURATE FOR THE MANNER THAT THE PRODUCT IS INTENDED TO BE USED. OTHER USES COULD RESULT IN CONSEQUENCES, WHICH ARE NOT CONSIDERED WITHIN THIS DOCUMENT.

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DMR-503, REPLICATION PUTTY (SIDE "B" GREEN) MATERIAL SAFETY DATA SHEET

SECTION 1 – IDENTIFICATION OF THE SUBSTANCE

MSDS NO: PDF-503B
 DATE EFFECTIVE: 01/15/2010
 PRODUCT USE: PART REPLICATION / MEASUREMENT
 EMERGENCY PHONE (CHEM-TEL) (800) 255-2924
 COMMON NAME (USED ON LABEL): DMR-503, (SIDE "B" GREEN)
 TRADE NAME & SYNONYMS: DMR-503
 GENERIC DESCRIPTION: SILICONE BASED COMPOUND WITH FILLERS
 COLOR / PHYSICAL FORM: LIGHT GREEN PUTTY
 ODOR: SLIGHT
 FORMULA: MIXTURE

NFPA / HMIS PROFILE:

NFPA RATINGS	HEALTH	1	Flammability	0	Reactivity	0
HMIS RATINGS	HEALTH	1	Flammability	0	Reactivity	0

SECTION 2 - HAZARD - IDENTIFICATION

POTENTIAL HEALTH EFFECTS

ACUTE EFFECTS

EYE: IN CASE OF CONTACT; FLUSH WITH WATER FOR 15 MINUTES, CONSULT PHYSICIAN
 SKIN: NO SIGNIFICANT IRRITATION EXPECTED FROM SHORT EXPOSURE
 ORAL: LOW INGESTION HAZARD UNDER NORMAL CIRCUMSTANCES
 INHALATION: IRRITATES RESPIRATORY PASSAGES VERY SLIGHTLY
 INGESTION: IF SWALLOWED, INDUCE VOMITING AND CONSULT PHYSICIAN

PROLONGED AND OR REPEATED EXPOSURE EFFECTS

SKIN: PROLONGED OR REPEATED EXPOSURE MAY CAUSE IRRITATION
 INHALATION: NO KNOWN APPLICABLE INFORMATION
 ORAL: NO KNOWN APPLICABLE INFORMATION

SIGNS AND SYMPTOMS OF OVEREXPOSURE: NO KNOWN APPLICABLE INFORMATION *

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: NONE

* POTENTIAL OVEREXPOSURE EFFECTS ARE BASED ON ACTUAL DATA, RESULTS OF STUDIES PERFORMED UPON SIMILAR COMPOSITIONS

SECTION 3 – COMPOSITION

SUBSTANCE DESCRIPTION:	CHEMICAL NAME	% WT.	CAS No.
	ORGANOSILOXANE MIXTURE	50 - 60%	68083-19-2
	MINERAL FILLERS	15 -25%	13983-17-0
	SILICA FILLERS	15 - 25%	7631-86-9
	PLATINUM & SILOXANE MIXTURE	.5 - 1.5%	73018-55-0
	GREEN PIGMENT	.045 - .055%	1308-38-9

THE ABOVE COMPONENTS ARE NOT HAZARDOUS AS DEFINED IN 29 CFR 1910.1200

SECTION 4 - FIRST AID MEASURES

EYE:	IN CASE OF CONTACT; FLUSH WITH WATER FOR 15 MINUTES, CONSULT PHYSICIAN
SKIN CONTACT:	NO FIRST AID SHOULD BE NEEDED
INHALATION:	NO FIRST AID SHOULD BE NEEDED
ORAL:	IF SWALLOWED, INDUCE VOMITING AND CONSULT PHYSICIAN
NOTES TO PHYSICIAN:	TREAT ACCORDING TO PERSONS CONDITION AND SPECIFICS OF EXPOSURE

SECTION 5 - FIRE FIGHTING MEASURES

FLASH POINT:	> 150° C - 302° F, CLOSED CUP MINIMUM
AUTO IGNITION TEMPERATURE:	NOT DETERMINED
FLAMMABILITY LIMITS IN AIR:	NOT DETERMINED
EXTINGUISHING MEDIA:	DRY CHEMICAL, CO2, WATER SPRAY. WATER CAN BE USED TO COOL EXPOSED CONTAINERS
FIRE FIGHTING INSTRUCTIONS:	SELF-CONTAINED BREATHING APPARATUS AND PROTECTIVE CLOTHING SHOULD BE WORN IN FIGHTING LARGE FIRES INVOLVING CHEMICALS. DETERMINE THE NEED TO EVACUATE OR ISOLATE THE AREA ACCORDING TO YOUR LOCAL EMERGENCY PLAN. USE WATER SPRAY TO KEEP FIRE EXPOSED CONTAINERS COOL.
UNUSUAL FIRE AND HAZARDS:	NONE

SECTION 6 - ACCIDENTAL RELEASE MEASURES

CONTAINMENT / CLEAN UP	YOU WILL NEED TO DETERMINE WHICH FEDERAL, STATE AND LOCAL LAWS AND REGULATIONS ARE APPLICABLE. SECTIONS 13 AND 15 OF THE MSDS PROVIDE INFORMATION REGARDING CERTAIN FEDERAL AND STATE REQUIREMENTS.
NOTE:	SEE SECTION 8 FOR PERSONAL PROTECTIVE EQUIPMENT FOR SPILLS. CALL 817-335-0862 IF ADDITIONAL INFORMATION IS REQUIRED.

SECTION 7 - HANDLING AND STORAGE

HANDLING	PLASTIC FILM OR RUBBER GLOVES (DO NOT USE LATEX GLOVES AS THE CURING PROCESS MAY BE INHIBITED). USE WITH ADEQUATE VENTILATION (NORMAL LAB OR SHOP CONDITIONS)
STORING:	KEEP CONTAINERS CLOSED AND STORED IN COOL DRY AREA AWAY FROM WATER, MOISTURE, HEAT OR OPEN FLAME.

SECTION 8 - EXPOSURE CONTROL AND PERSONAL PROTECTION

COMPONENT EXPOSURE LIMITS:	NONE ESTABLISHED
ENGINEERING CONTROLS:	NONE (NO ADVERSE EFFECTS EXPECTED FROM THIS ROUTE OF EXPOSURE INCIDENTAL TO PROPER INDUSTRIAL HANDLING.
PERSONAL PROTECTIVE EQUIPMENT FOR NORMAL HANDLING:	
EYE PROTECTION:	SAFETY GLASSES
SKIN:	WASH AT MEALS AND AT SHIFT CHANGE
PROTECTIVE GLOVES:	PLASTIC FILM OR RUBBER (DO NOT USE LATEX GLOVES AS THE CURING PROCESS MAY BE INHIBITED)
INHALATION:	NO RESPIRATORY PROTECTION SHOULD BE NEEDED
SUITABLE RESPIRATOR:	NONE NEEDED

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL FORM:	PUTTY
COLOR:	LIGHT GREEN PUTTY
ODOR:	SLIGHT ODOR
SPECIFIC GRAVITY:	1.1 APPROXIMATELY (H ₂ O=1)
FLASH POINT:	> 150° DEG C - 302° DEG F, CLOSED CUP MINIMUM
BOILING POINT	> 90° DEG C
SOLUBILITY IN WATER:	INSOLUBLE
REACTIVITY IN WATER:	NONE
PERCENT VOLATILE BY VOLUME (%)	NEGLIGIBLE AT 77° DEG F
VAPOR PRESSURE (mm Hg):	NEGLIGIBLE AT 77° DEG F
VAPOR DENSITY (AIR = 1):	NO DATA AVAILABLE
AUTO IGNITION TEMPERATURE:	NOT DETERMINED
FLAMMABILITY LIMITS IN AIR:	NOT DETERMINED

SECTION 10 - STABILITY AND REACTIVITY

CHEMICAL STABILITY:	STABLE
CONDITIONS TO AVOID:	NONE DETERMINED
INCOMPATIBILITY WITH OTHER MATERIALS:	ACIDIC, BASE AND OTHER OXIDIZING MATERIALS
HAZARDOUS POLYMERIZATION:	WILL NOT OCCUR
CONDITIONS TO AVOID:	NONE DETERMINED
HAZARDOUS DECOMPOSITION PRODUCTS:	BURNING MY LIBERATE CARBON MONOXIDE, CARBON DIOXIDE AND SILICONE DIOXIDE

SECTION 11 - TOXICOLOGICAL INFORMATION

SPECIAL HAZARD INFORMATION ON COMPONENTS

NO KNOWN APPLICABLE INFORMATION

SECTION 12 - ECOLOGICAL INFORMATION

ENVIRONMENTAL FATE: COMPLETE INFORMATION IS NOT YET AVAILABLE

ENVIRONMENTAL EFFECTS: COMPLETE INFORMATION IS NOT YET AVAILABLE

FATE AND EFFECTS IN WASTE WATER TREATMENT PLANTS: COMPLETE INFORMATION IS NOT YET AVAILABLE

ECOTOXICITY CLASSIFICATION CRITERIA

HAZARD PARAMETERS (LC50 or EC50)	HIGH	MEDIUM	LOW
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SECTION 13 - DISPOSAL CONSIDERATIONS

RCRA HAZARD CLASS (40 CFR 261)

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SECTION 14 - TRANSPORT INFORMATION

DOT ROAD SHIPMENT INFORMATION (49 CFR 172.101): NOT SUBJECT TO DOT

OCEAN SHIPMENT (IMDG): NOT SUBJECT TO IMDG CODE

AIR SHIPMENT (IMDG): NOT SUBJECT TO IATA REGULATIONS

CALL DYNAMOLD, INC., (817-335-0862), IF ADDITIONAL INFORMATION IS REQUIRED.

SECTION 15 - REGULATORY INFORMATION

CONTENTS OF THE MSDS COMPLY WITH THE OSHA HAZARD COMMUNICATION STANDARD 29 CFR 1910.1200

TSCA STATUS: ALL CHEMICAL SUBSTANCES IN THIS MATERIAL ARE INCLUDED ON OR EXEMPTED FROM LISTING ON THE TSCA INVENTORY OF CHEMICAL SUBSTANCES.

EPA SARA TITLE III CHEMICAL LISTINGS

SECTION 302 EXTREMELY HAZARDOUS SUBSTANCES (40 CFR 355):

SECTION 304 CERCLA HAZARDOUS SUBSTANCES (40 CFR 302)

SECTION 311/312 HAZARD CLASS (40 CFR 370)

	ACUTE:	NO
	CHRONIC:	NO
	FIRE:	NO
	PRESSURE:	NO
	REACTIVE:	NO

SECTION 313 TOXIC CHEMICALS (40 CFR 372):

<u>CAS NUMBER</u>	<u>WT%</u>	<u>COMPONENT NAME</u>
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NONE

NOTE: CHEMICALS ARE LISTED UNDER THE 313 TOXIC CHEMICALS SECTION ONLY IF THEY MEET OR EXCEED A REPORTING THRESHOLD.

SUPPLEMENTAL STATE COMPLIANCE INFORMATION

CALIFORNIA:

WARNING: THIS PRODUCT CONTAINS THE FOLLOWING CHEMICAL (S) LISTED BY THE STATE OF CALIFORNIA UNDER THE SAFE DRINKING WATER AND TOXIC ENFORCEMENT ACT OF 1986 (PROPOSITION 65) AS BEING KNOWN TO CAUSE CANCER, BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM.

NONE KNOWN

Section 16 - Other Information

THE INFORMATION CONTAINED WITHIN WAS OBTAINED FROM AUTHORITATIVE SOURCES AND IS BELIEVED TO BE ACCURATE FOR THE MANNER THAT THE PRODUCT IS INTENDED TO BE USED. OTHER USES COULD RESULT IN CONSEQUENCES, WHICH ARE NOT CONSIDERED WITHIN THIS DOCUMENT.